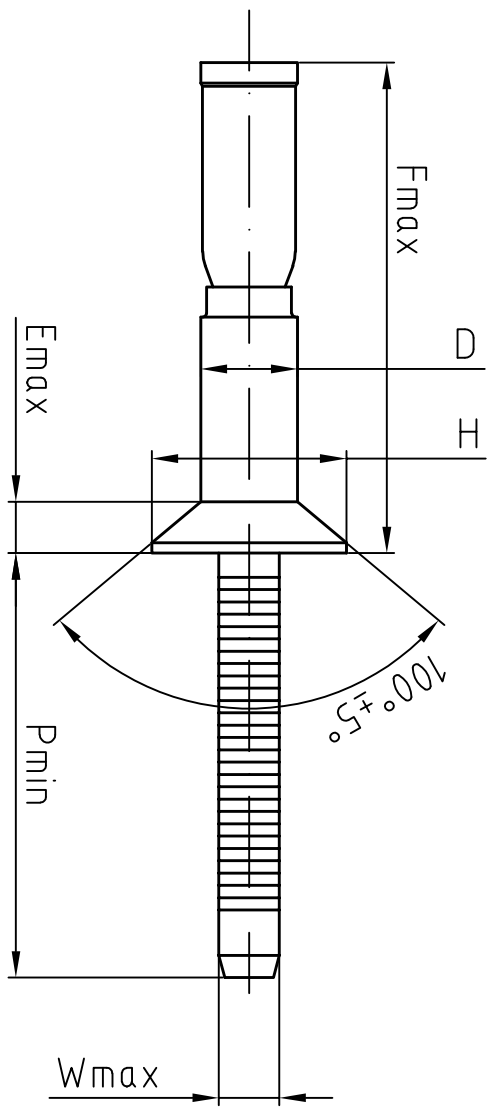




CHANGZHOU GOOD-JOB
INDUSTRY CO., LTD.

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Customer/客户:		Customer Drawing NO./客户图号:	
N/A		N/A	
Customer Rev. Level/客户版本:		Drawing NO./公司图号:	
N/A		GJSS110201/02/03/04	
Customer Description/描述:		Stainless Steel CSK Monobolt Rivet	
G.B. Description/描述:		Stainless Steel CSK Out lock Rivet 不锈钢沉头外锁铆钉	
Heat Treatment/热处理:		Body/铆壳 - Annealing Treatment/退火处理 Mandrel/钉芯 - None/无	
Finish/表面处理:		See Notes	
Material/材料:	Drawn/绘制:	Jack Shi	Date/日期: 2021.01.04
See Note 1	Check/审核确认:	Mearo Liu	Date/日期: 2021.01.04
	Release/发放:	Jack Shi	Date/日期: 2021.01.04
Revisions/版本记录			
REV/版本	E.C. NUMBER /工程更改号		Date/日期
A0	New Released		2021.01.04
Scale/比例:		TOL. U.O.S. DECIMALS:± 0.05 ANGLES:±2° 未注尺寸公差: 线性尺寸: ± 0.05 角度: ±2°	
N/A			



NOTES:
1.Material: Body&Mandrel - 304SUS
材料: 铆壳&钉芯 - 304不锈钢
2.Finish: Body&Mandrel- Natural
表面处理: 铆壳&钉芯 - 无

01	4.8X12	φ4.8±0.09	2.2	20.2	φ8.5±0.29	27	3.05	φ5.0 ~ φ5.2	3.2 ~ 8.4	5100N	6400N
02	4.8X16		26.5	26.5					3.2 ~ 12.7	min	min
03	6.4X16	φ6.4±0.11	2.4	28.3	φ10.0±0.35	27	4.11	φ6.7 ~ φ6.9	4.1 ~ 12.1	9000N	11000N
04	6.4X22		37.6	37.6					4.1 ~ 17.5	min	min
NO.	Size	D	E	F	H	P	W	HoleSize	Grip Range	Tensile	Shear
序号	规格							钻孔直径	铆接范围	抗拉力	抗剪力